

TOPIC: Accessories
SAFETY ALERT

IDENT NO: 1-4173

DATE: July 2022

SUPERSEDES: New

VHP*

SUBJECT: Versa Fuel Valve P/N 211194

MODELS AFFECTED: VHP Engines

SAFETY ALERT: Failure to comply with this safety alert could result in personal injury and/or equipment damage.

The purpose of this bulletin is to inform the field of a safety issue with a Versa Fuel Valve (Base P/N 211194).

An incident was reported in which a customer had a Versa Fuel Valve (Base P/N 211194) leak upon installation. Upon closer review it was discovered that grommets used to seal the valve pilot circuit were installed in the incorrect orientation. Should the valve leak upon installation or need to be disassembled in the field, new grommets must be purchased and installed as described below (also see *Figure 1*).

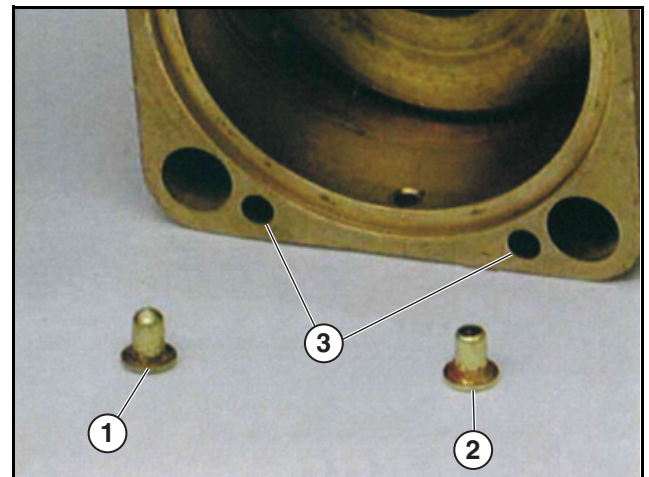


Figure 1: Open and Closed Grommets

- 1 - Blind Grommet
- 2 - Open Grommet
- 3 - Actuator Holes


Blind grommet, P/N 4302-52B, blocks pilot air to the actuator (see *Figure 1, item 1*).


Open grommet, P/N 4302-52, allows pilot air to flow from the valve to the actuator (see *Figure 1, item 2*).

Grommets are placed in both actuator holes (see *Figure 1, item 3*). For an internally piloted valve, the open grommet must line up with internal drilling on the valve body. The other hole must have a blind grommet.

For externally piloted valves, blind grommets must be inserted into both actuator holes.

All grommets must be replaced every time the valve is disassembled, as they are made of a soft sealing material.

 **WARNING**



Disassembly of the Versa Fuel Valve in the field risks potentially hazardous fuel gas leaks due to improper pilot grommet orientation. If it is necessary to disassemble the valve in the field, new pilot grommets **MUST** be installed as detailed in this bulletin.

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